

G P Kangra		Department: -MECHANICAL ENGG. Subject- AUTOMOBILE ENGG.				Remarks
SYLLABUS COVERAGE		Course -DIPLOMA		Duration -3 Years		
Sr No		Total Periods-64		Theory -64		
Period Nos	Topic	Details	Instruction Reference	Additional Study Recommended		
1	1-6	<b>Introduction</b>	Components of an automobile, Classification of automobiles, Layout of chassis, Types of drives- front wheel, rear wheel, four wheel, left hand, right hand, Introduction to electric vehicle.	Automobile Engineering by R.K Rajput.		
2	7-22	<b>Transmission System</b>	Clutch Function, Constructional details of single plate and multi plate friction clutches, Centrifugal and semi centrifugal clutch, Gear Box: Function, Working of slide mesh, constant mesh and synchro mesh gear box, Torque converter and overdrive, Propeller shaft and rear axle Function, Universal joint, Differential, Rear axle drives and different types of rear axles, Wheels and Tyres - Types of wheels- disc wheels and wire wheel, Types of tyres used in Indian vehicles, Causes of tyre wear, Toe in, Toe out, Camber, Caster, Kingpin inclination, Tube less tyres.	Automobile Engineering by Kripal Singh		
3	23-29	<b>Steering System</b>	Function and principle, Ackerman and Davis steering gears, Types of steering gears- worm and nut, worm and wheel, Rack and pinion type, Introduction to power steering.	---do---		
4	30-37	<b>Braking System</b>	Constructional detail and working of mechanical, hydraulic and vacuum brake, Concept of brake adjustment & Bleeding of brakes, Introduction to ABS, EBD and hill assist braking system, Introduction to Traction control.	---do---		
5	38-41	<b>Suspension System</b>	Function, Types, Working of coil spring, leaf spring, Shock absorber.	---do---		

6	42-49	Battery	Constructional details of lead and cell battery, Specific gravity of electrolyte, Effect of temperatures, charging and discharging on specific gravity, Capacity and efficiency of battery, Battery charging, Maintenance of batteries, Checking of batteries for Voltage and specific gravity.	---do---		
7.	50-56	Dynamo and Alternator	Dynamo, Function and details, Regulators-voltage, current and compensated type, Cut out-Construction, working and their adjustment, Alternator, Construction and working, Charging of battery from alternator.	---do---		
8	57-59	Introduction to special purpose vehicles	Tractors, Forklift, Cranes & Recovery vehicles	---do---		
9	60-64	Lighting System and Accessories	Introduction to Lighting system of automobile, Windscreen Wiper, Horn, Speedometer, HVAC system	---do---		

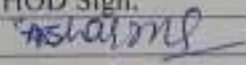
Approved	HOD Sign. <i>Aswathy</i>
Date	08/03/2021

## PLANNED SYLLABUS COVERAGE (Theory)

<b>G P Kangra</b>		Department: <u>Mech. Engg.</u> Subject:- PRODUCTION PLANNING AND CONTROL				
		Course: Diploma . Duration: Three years.				
<b>SYLLABUS COVERAGE</b>		Total Periods:64 Theory: 64				
Sr No	Period No's	Topic	Details	Instruction Reference	Additional Study Recommended	Remarks
1	1-5	<b>Production Planning and Control</b>	1.1 Types of production. - Job, batch and mass production. 1.2 Concept of planning, scheduling, routing, dispatching and follow up. 1.3 Break even analysis and Gantt chart.	<i>Industrial Engineering and Management by O.P. Khanna; Dhanpat Rai and Sons, New Delhi Industrial Engineering and Management by T.R. Banga and SC Sharma; Khanna Publishers, Delhi.</i>		
2	6-14	<b>Plant Location and Layout</b>	2.1 Definition 2.2 Factors affecting the site selection of plant. 2.3 Factors affecting plant layout. 2.4 Types of layout - Process, product, combination and fixed position, layout patterns 2.5 Techniques of making layout - Flow diagram, templates, distance volume matrix, travel chart.			
3	15-25	<b>Work Study</b>	3.1 Definition, advantages and procedure of Work study. 3.2 Difference between production and Productivity, measures to Improve productivity 3.3 Method study - Definition, Objectives and Procedure. 3.4 Symbols, Flow process chart, Flow diagram, Machine chart, Two hand chart. 3.5 Principles of motion economy, Therblig symbols, Simo chart. 3.6 Work Measurement - Time study, definition, principle and method of time study.			

			3.7 Stop watch study - Number of readings, calculation of basic time, rating techniques, normal time, allowance, standard time, simple numerical problems.		
4	26-33	<b>Inventory Control</b>	<p>4.1 Material purchasing, store keeping, functions and duties of store department.</p> <p>4.2 Definition of inventory, Types of inventory</p> <p>4.3 ABC analysis</p> <p>4.4 Procurement cost, carrying charges, lead-time, reorder point, Economic ordering quantity, simple numerical problems.</p> <p>4.5 Codification and standardization.</p> <p>4.6 Concept of JIT</p>	<p><i>Industrial Engineering and Management by O.P. Khanna; Dhanpat Rai and Sons, New Delhi</i></p> <p><i>Industrial Engineering and Management by T.R. Banga and SC Sharma; Khanna Publishers, Delhi.</i></p>	
5	34-40	<b>Inspection and Quality Control</b>	<p>5.1 Inspection needs, types of inspection, stages of inspection.</p> <p>5.2 Statistical quality control.</p> <p>5.3 Process capability</p> <p>5.4 Control charts for variables - X and R chart, control chart for fraction defectives (P chart), control chart for number of defects (C chart)</p> <p>5.5 Concept of ISO 9000, ISO 14000 and TQM.</p> <p>5.6 QC tools.</p>		
6	41-48	<b>Material Handling</b>	<p>6.1 Principles of material handling</p> <p>6.2 Hoisting equipment - Fork lift truck, cranes</p> <p>6.3 Conveying equipment - Package conveyor, gravity roller conveyors, screw conveyors, flight or scraper conveyors, bucket conveyors, bucket elevators, belt conveyors, and pneumatic conveyors.</p> <p>6.4 Work station design</p>		

7	49-58	<b>Repair and maintenance</b>	<p>7.1 Objectives and importance of maintenance</p> <p>7.2 Different types of maintenance</p> <p>7.3 Nature of maintenance problem</p> <p>7.4 Range of maintenance activities</p> <p>7.5 Procedure of preventive maintenance</p> <p>7.6 Schedules of preventive maintenance</p> <p>7.7 Advantages of preventive maintenance</p>	<p><i>Industrial Engineering and Management by O.P. Khanna; Dhanpat Rai and Sons, New Delhi</i></p> <p><i>Industrial Engineering and Management by T.R. Banga and SC Sharma; Khanna Publishers, Delhi.</i></p>		
8	59-64	<b>Cost estimation and control</b>	<p>8.1 Functions of cost estimation</p> <p>8.2 Estimation procedure</p> <p>8.3 Elements of cost, ladder of costs</p> <p>8.4 Depreciation-concept and methods of calculating depreciation</p> <p>8.5 Overhead expenses</p> <p>8.6 Cost control-capital cost control (planning and scheduling) operating cost control.</p>			

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G P Kangra		Department: -MECHANICAL ENGG. Subject- Refrigeration and Air Conditioning				
SYLLABUS COVERAGE		Course -DIPLOMA		Duration -3 Years		
SYLLABUS COVERAGE		Total Periods-52		Theory -52		
Sr No	Period Nos	Topic	Details	Instruction Reference	Additional Study Recommended	Remarks
1	1- 6	<b>Principles of Refrigeration</b>	Meaning, Refrigeration Methods Units of Refrigeration, Reversed Carnet cycle, Heat pump, Coefficient of Performance ,Rating of refrigeration machines	Refrigeration & air conditioning by Domkundwar, Dhanpat Rai & Sons,		
2	7-14	<b>Refrigeration Systems</b>	Air refrigeration cycle- applications and its limitations, Vapour Compression Cycle, Effect of sub cooling and super heating, Departure of Actual vapour compression cycle from theoretical cycle, Effect of varying condensing and suction temperature on coefficient of performance. Simple mathematical calculation with pressure-enthalpy charts. Vapour Absorption cycle Actual vapour absorption cycle and application.	---do---		
3	15-18	<b>Refrigerants</b>	Important properties of a refrigerant Properties and applications of commonly used refrigerants such as R11, R12, R22, NH3 and Water. Newer Refrigerants.	---do---		
4	19-26	<b>Refrigeration System, Components and Controls</b>	Function, types, specification and constructional details of components such as compressor, condenser, throttling device, evaporator, oil separator, accumulator, header. Various controls- Solenoid Valve, thermostat, low pressure/high pressure cut out, oil safety switch.	---do---		
5	26- 34	<b>Psychometry</b>	Various terms-Dry and wet bulb temperatures, Saturation, Dew point, adiabatic saturation, temperature, Relative humidity, absolute humidity, humidity ratio. Psychometric chart and its uses. Psychometric processes- Sensible heating and sensible cooling, humidification and dehumidification, cooling and dehumidification, heating	---do---		

			and humidification, and their representation on psychometric chart. Simple Problems.		
6	35-40	<b>Air-conditioning</b>	Introduction, Metabolism in human body. Human comfort Applications of air-conditioning.	---do---	
7	41-45	<b>Heat Loads</b>	Various types of loads Sensible and latent heat load, Load calculations.	---do---	
8	46-50	<b>Air-conditioning System</b>	Description of room air conditioner Central air-conditioning system Round the year air conditioning system; Air distribution systems: concept of filter, damper, fan, blower, air register and diffuser.	---do---	
9	51-52	<b>Miscellaneous Topics</b>	Evaporative cooling - Principle, Desert air cooler.	---do---	
6	35-40		Introduction Load Ap. load		
7	41-45		Various Sensible Latent load		
8	46-50		Description Central Round the year Air distribution concept filter, damper, fan, blower, air register and diffuser.		
9	51-52		Evaporative Desert air cooler.		

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Date 02/03/2021	<i>[Signature]</i>

**Govt. Polytechnic Kangra (H.P.)**  
**Lecture Planning (Theory)**

Branch: Mechanical Engineering  
Subject: Computer Numerical Control Machine and Automation  
Teacher: Arvind Katoch

Semester: SIXTH  
Session: Jan-may-2020

**Detail of Contents**

Sr. No.	No. of Lectures	Chapter/ Unit Description	Detail of Contents	Reference Resources	Remarks
1	7	Introduction to CNC machines and automation	<p>Basic concepts of NC, CNC &amp; DNC, advantages &amp; disadvantage of CNC Machines. (Emendation of demanded Topics)</p> <p>Application of CNC Machines, difference between conventional &amp; CNC Machines. Profitable applications of CNC Machines. Introduction to CAM (Emendation of demanded Topics)</p> <p>Application of CNC Machines, difference between conventional &amp; CNC Machines. Profitable applications of CNC Machines. Introduction to CAM Machine control unit, NC control. (Emendation of demanded Topics)</p> <p>PLC Control and its advantages &amp; disadvantages. Application and limitations of PLC machines. Axis designate of CNC machines. (Emendation of demanded Topics)</p> <p>special constructional requirement of CNC machines, slide ways, bolt screw &amp; nut assembly. Lubrication &amp; cooling of CNC machines. (Emendation of demanded Topics)</p> <p>Spindle &amp; spindle motors, axis drives motor, Swarf removal &amp; safety provision of CNC machines. (Emendation of demanded Topics)</p> <p>Feedback mechanism in CNC machines, Swarf removal &amp; safety provision of CNC machines. Feedback mechanism in CNC machines. (Emendation of demanded Topics)</p> <p>Introduction, various cutting tools for CNC machines, Work holding devices, automatic tool changer (Emendation of demanded Topics)</p> <p>Open &amp; close loop control system, fundamental problem in control, Accuracy, resolution, repeatability, instability, response &amp; damping, type of position control. • Point to point, Straight line, continuous.</p> <p>Part programming and basic concepts of part programming, NC words. (Emendation of demanded Topics)</p> <p>part programming forrants. (Emendation of demanded Topics) (single programming for rational components, part programming using canned cycles,</p> <p>subroutines and do loops, tool off arcuter radius compensation and wear compensation. (Emendation of demanded Topics)</p>	R1, R2, R3	Pedagogical Tools:- Black board, PPT
2	13	Construction of CNC machines		R1, R2, R3	Pedagogical Tools:- Black board, PPT
3	7	Tooling of CNC machines		R1, R2, R3	Pedagogical Tools:- Black board, PPT
4	9	Control System		R1, R2, R3	Pedagogical Tools:- Black board, PPT
5	9	PART Programming		R1, R2, R3	Pedagogical Tools:- Black board, PPT



6	4	Common problems in CNC machines	Common problems in mechanical, electrical, pneumatic, electronic and PC components of NC machines. (Emendation of demanded Topics)	R1, R2, R3	Pedagogical Tools - Black board : PPT
			diagnostic study of common problems and remedies; use of on-time fault finding diagnosis tools in CNC machines. (Emendation of demanded Topics)	R1, R2, R3	Pedagogical Tools - Black board : PPT
			Meaning of automation, need of automation, different types of automation. (Emendation of demanded Topics)	R1, R2, R3	Pedagogical Tools - Black board : PPT
			Advantages/disadvantages of automation. (Emendation of demanded Topics)	R1, R2, R3	Pedagogical Tools - Black board : PPT
			Components of automated system, concept of FMS. (Emendation of demanded Topics)	R1, R2, R3	Pedagogical Tools - Black board : PPT
7	5	Industrial Automation			

**Recommended Books:**

1. CNC Machines - Programming and Applications by M Adnan and BS Patel, New Age International (P) Ltd, Delhi
2. Computer Aided Manufacturing by Rao, Kundra and Tiwari, Tata Mc Graw-Hill, New Delhi.
3. CNC Machine by Bhanuj, Satya Publications, New Delhi.

  
Subject Teacher

  
H.O.D (Mech.)